

Art. 640 - MULTITASKING SERIES SELF CENTERING ECCENTRIC VICE

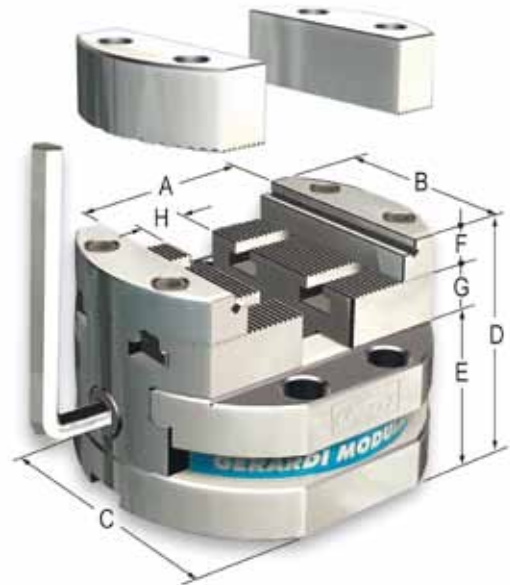


For advanced 5 axis machining applications

- ◆ Jaw adjustment in 2mm steps.
- ◆ Gripping accuracy within 0.015mm.
- ◆ Solid & rigid construction for minimum deflection.
- ◆ Interchangeable jaws.

Simultaneous 5 axis machining in one set up, the Multitasking series vices will save time, space and machining costs - true ONE HIT machining.

For contouring complex profiles, machining deep cavities in awkward to reach places, 5 sided machine vice with unrestricted access.



5 Year Guarantee!

Case Hardened to HRc 60

Vice Type	A mm Maximum Spread	B	C	D	E	F	G	H	kg	Art. 640	£
1	74	74	120	85	50	15	20	20	4.9	6.64.01000	£1,481.00
2	104	99	160	115	70	20	25	40	11	6.64.02000	£1,822.00

Standard Equipment

Each complete vice is supplied with the following standard accessories:
Wrench

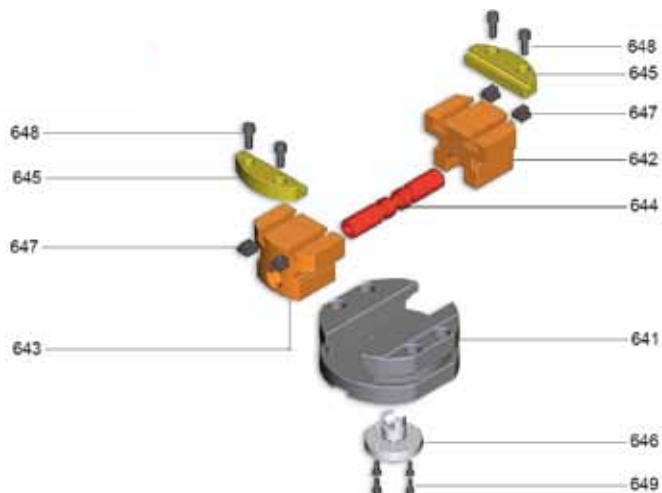
For mounting in a Chuck.....



Or in a Dividing Head



Art. 640 - MULTITASKING SERIES SPARES



Art. 645
Step Jaws



Art. 645T
Soft Jaws

Vice TYPE (SIZE)	1	2
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Art. 641 Base body.	Order Code	6.64.11000	6.64.12000
	£	£449.00	£524.00

Art. 642 Solid slide R.H.	Order Code	6.64.21000	6.64.22000
	£	£220.00	£300.00

Art. 643 Solid slide L.H	Order Code	6.64.31000	6.64.32000
	£	£220.00	£300.00

Art. 644 Main screw.	Order Code	6.64.41000	6.64.42000
	£	£193.00	£220.00

Art. 645 Jaw with step.	Order Code	6.64.51000	6.64.52000
	£	£129.00	£156.00

Art. 645B Soft Jaw.	Order Code	6.64.5B100	6.64.5B200
	£	£129.00	£156.00

Art. 646 Yoke.	Order Code	6.64.61000	6.64.62000
	£	£151.00	£199.00

Art. 647 T Nut	Order Code	6.64.71000	6.64.72000
	£	£18.00	£19.00

Art. 648 Hex head screw for jaw.	Order Code	6.64.81000	6.64.82000
	£	£3.00	£3.00

Art. 649 Hex head screw for yoke.	Order Code	6.64.91000	6.64.92000
	£	£3.00	£3.00



Spindle Tooling

Dinox Modular

Angle Heads

VDI Tooling

Driven Tooling

Vices & Clamps

HSK ICTM