



# Precision Machine Vices



## GERARDI STANDARD SERIES MODULAR MACHINE VICE

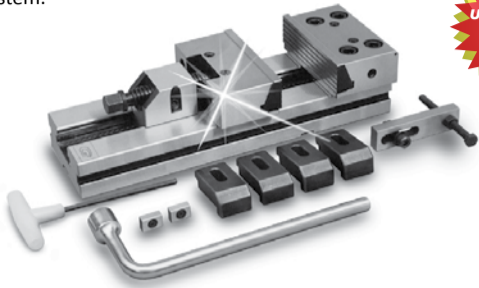
From **£349.00**

The 1st Choice for a high quality machine vice for strong and accurate clamping

- Fully modular and interchangeable system.
- Precision ground to  $\pm 0.02\text{mm}$ .
- Pull down jaw plates

**5 Year Guarantee!**

**Standard Equipment**  
Each complete vice is supplied with the following standard accessories:  
1 Workstop Art. 370 - 1 pair of positioning keys, nuts Art. 297, 1 Box wrench Art. 375, 1 T-Wrench Art. 375.



**+/-0.02mm!**  
Ultra Accurate!  
HRc60  
Ultra Hard!

Vice Size	Max Spread (mm)	Jaw Width	Overall Length	Order Code	kg	List £	Offer £
1	100	100	270	3.01.00000	6.8	£499.00	£349.00
2	150	125	345	3.02.10000	12.9	£549.00	£389.00
3	200	150	420	3.03.20000	25.5	£599.00	£389.00
	300	150	520	3.03.30000	29	£699.00	£499.00
4	200	175	455	3.04.20000	37	£849.00	£650.00
	300	175	555	3.04.30000	42	£899.00	£675.00
	400	175	655	3.04.40000	47	£999.00	£899.00
	500	175	755	3.04.50000	52	£1,199.00	£999.00

View our huge range of spares @ [www.cutweltool.co.uk](http://www.cutweltool.co.uk)



## Precision Modular Vice Systems

Gerardi are Italy's leading manufacturer of precision modular vice systems, making the impossible possible in workholding. Established 40 years ago, Gerardi only manufacture top end precision vice systems.



## GERARDI STANDARDFLEX MODULAR MACHINE VICE

Revolutionary Quick Hand Change Jaw Plates

- Fully modular and interchangeable system.
- Precision ground to  $\pm 0.02\text{mm}$ .
- Pull down jaw plates



**Standard Equipment**  
Each complete vice is supplied with the following standard accessories:  
1 Workstop Art. 370 - 1 pair of positioning keys, nuts Art. 297, 1 Box wrench Art. 375, 1 T-Wrench Art. 375.

**+/-0.02mm!**  
Ultra Accurate!  
HRc60  
Ultra Hard!

**5 Year Guarantee!**

From **£399.00**

Vice Size	Max Spread (mm)	Jaw Width	Overall Length	Order Code	kg	List £	Offer £
1	100	96	270	1.1A.10000	6.8	£540.00	£399.00
2	150	121	345	1.1A.20000	12.9	£675.00	£425.00
3	200	146	420	1.1A.32000	25.5	£810.00	£525.00
	300	146	520	1.1A.33000	29	£935.00	£625.00
4	200	171	455	1.1A.42000	37	£1,035.00	£799.00
	300	171	555	1.1A.43000	42	£1,135.00	£899.00
	400	171	655	1.1A.44000	47	£1,238.00	£999.00
5	300	196	595	1.1A.53000	69	£1,615.00	£1250.00
	400	196	695	1.1A.54000	74	£1,885.00	£1350.00

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## GERARDI MAXIGRIP LOW COST PRECISION MACHINE VICE

Low Cost Precision Machine Vice

- Precision ground to  $\pm 0.02\text{mm}$ .
- Pull down jaw plates
- Floating/movable Jaw

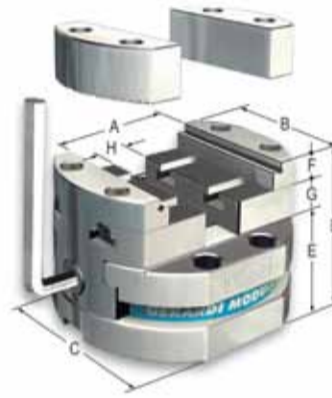
From **£289.00**



**+/-0.02mm!**  
Ultra Accurate!  
HRc60  
Ultra Hard!

Order Code	Max Spread (mm)	Jaw Width	Overall Length	kg	1 off £ (each)	2+ £ (each)
MG125X130	0-130	125	323	14.5	£289.00	£269.00
MG150X200	0-200	150	423	28	£369.00	£345.00
MG175X225	0-225	175	470	38	£449.00	£429.00
MG200X250	0-250	200	520	51	£699.00	£649.00
MG250X330	0-330	250	600	78	£899.00	£829.00

## GERARDI MULTITASKING SERIES ADVANCED 5 AXIS MACHINING VICE



Simultaneous 5 axis machining in one set up, the Multitasking series vices will save time, space and machining costs - true ONE HIT machining.

For contouring complex profiles, machining deep cavities in awkward to reach places, 5 sided machine vice with unrestricted access.



**+/-0.02mm!**  
Ultra Accurate!  
HRc60  
Ultra Hard!

From **£999.00**

Multitasking Series Vice

Vice Type	A mm Maximum Spread	B	C	D	E	F	G	H	kg	Art. 640	List £	Offer £
1	74	74	120	85	50	15	20	20	4.9	6.64.01000	£1,481.00	£999.00
2	104	99	160	115	70	20	25	40	11	6.64.02000	£1,822.00	£1,250.00

## HYDRAULIC MACHINE VICE (HV SERIES)

From **£165.00**



**Spare Jaws**  
HV-100 (SET OF 2 SQUARE JAWS) £25.00  
HV-130 (SET OF 2 SQUARE JAWS) £30.00

- High pressure clamping.
- Ideal for vertical machining centre and milling machines.
- Squareness and parallelism:  $\pm 0.02\text{mm}$
- Vice body made from ductile cast iron.

HV Series HYDRAULIC MACHINE VICE (Built in type)

Max Spread	Jaw Width	Overall Length	Jaw Height	Clamping Force (kg)	Order Code	kg	1 off £ (each)	2+ £ (each)
170	105	440	36	2,500	HV-100	21	£225.00	£165.00
220	130	550	48	3,000	HV-130	38	£270.00	£199.00

## HYDRAULIC MACHINE VICE (MHA SERIES)

From **£249.00**



**Spare Jaws**  
MHA-100 (SET OF 2 SQUARE JAWS) £45.00  
MHA-150 (SET OF 2 SQUARE JAWS) £50.00

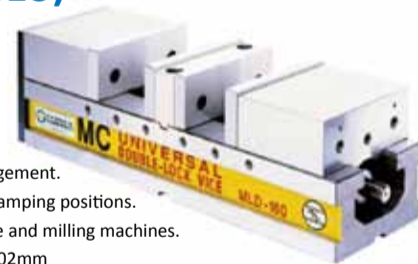
- High pressure clamping.
- Ideal for vertical machining centre and milling machines.
- Squareness and parallelism:  $\pm 0.02\text{mm}$
- Vice body made from ductile cast iron, Vice bed made from Steel hardened to HRc 45.

MHA Series HYDRAULIC ANGLE LOCK MACHINE VICE

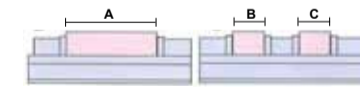
Max Spread	Jaw Width	Overall Length	Jaw Height	Clamping Force (kg)	Order Code	kg	1 off £ (each)	2+ £ (each)
170	105	404	102	2,500	MHA-100	22	£360.00	£249.00
270	152	507	140	5,000	MHA-150	50	£425.00	£299.00

## DOUBLE STATION MACHINE VICE (MLD SERIES)

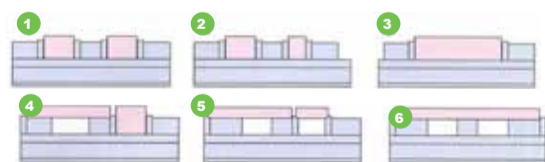
From **£399.00**



- Use as single or double jaw arrangement.
- Highly Versatile Vice System - 6 clamping positions.
- Ideal for vertical machining centre and milling machines.
- Squareness and parallelism:  $\pm 0.02\text{mm}$



6 Clamping arrangements with 1 vice



Max Spread Single (a)	Max Spread Double (b)	Max Spread Double (c)	Jaw Width	Overall Length	Jaw Height	Order Code	kg	1 off £ (each)	2+ £ (each)
200	75	65	100	400	40	MLD-100	25	£495.00	£399.00
251	100	85	160	500	40	MLD-160	50	£550.00	£425.00