

K2 Coated Carbide



Applications

Carbon Steels	Alloy Steels	Pre Hard. Steels	Hardened Steels		High Hard. Steels	Copper	Graphite	Cast Iron	Aluminium	Stainless Steel	Exotics (Titanium Inconel etc)	Plastic	Composites
-HB225	HB225-325	HRc30-40	HRc40-45	HRc45-55	HRc55-70								
●	●	●				●		●	●	●			

● Excellent ○ Good

General Purpose Coated Carbide Milling

- Dry cutting on steel
- K2 Coating prevents premature wear & increases performance compared to TiAlN Coated Carbide

STANDARD LENGTH K2 COATED CARBIDE MILLING CUTTERS

Plain Shank 'Suitable for dry milling operations at high temperatures'



DIA	SHANK DIA	FLUTE LENGTH	OVERALL LENGTH	ORDER CODE 2 FLUTE	ORDER CODE 3 FLUTE	ORDER CODE 4 FLUTE	1-4 £ (EACH)	5+ £ (EACH)
1.0	4	3	40	G9424010	G9425010	G9432010	£6.00	£5.40
1.5	4	4.5	40	G9424015	G9425015	G9432015	£6.00	£5.40
2.0	2	8	32	G9424020	G9425020	G9432020	£5.42	£4.88
2.5	2.5	8	32	G9424025	G9425025	G9432025	£5.42	£4.88
3.0	3	12	32	G9424030	G9425030	G9432030	£5.42	£4.88
3.5	3.5	12	32	G9424035	G9425035	G9432035	£5.88	£5.29
4.0	4	12	40	G9424040	G9425040	G9432040	£5.88	£5.29
4.5	4.5	14	50	G9424045	G9425045	G9432045	£5.88	£5.29
5.0	5	14	50	G9424050	G9425050	G9432050	£5.88	£5.29
5.5	5.5	16	50	G9424055	G9425055	G9432055	£6.72	£6.05
6.0	6	16	50	G9424060	G9425060	G9432060	£6.72	£6.05
7.0	7	20	60	G9424070	G9425070	G9432070	£9.36	£8.42
8.0	8	20	60	G9424080	G9425080	G9432080	£10.80	£9.72
9.0	9	20	60	G9424090	G9425090	G9432090	£16.23	£14.61
10.0	10	22	70	G9424100	G9425100	G9432100	£16.23	£14.61
12.0	12	22	70	G9424120	G9425120	G9432120	£20.43	£18.39
14.0	14	25	75	G9424140	G9425140	G9432140	£28.84	£25.96
16.0	16	25	75	G9424160	G9425160	G9432160	£37.25	£33.53
20.0	20	32	100	G9424200	G9425200	G9432200	£66.09	£59.48

3 FLUTE SHORT LENGTH K2 COATED CARBIDE THROWAWAY SLOT DRILLS

Weldon Shank 'Suitable for dry milling operations at high temperatures' Series G9553, G9410



DIA	SHANK DIA	FLUTE LENGTH	OVERALL LENGTH	ORDER CODE	1-4 £ (EACH)	5+ £ (EACH)
0.5	*3	1.5	38	G9553005	£6.01	£5.41
1.0	*3	2	38	G9553010	£6.00	£5.40
1.5	*3	2	38	G9553015	£6.00	£5.40
2.0	6	4	35	G9410020	£5.42	£4.88
3.0	6	5	36	G9410030	£6.00	£5.40
4.0	6	7	38	G9410040	£6.00	£5.40
5.0	6	8	39	G9410050	£6.00	£5.40
6.0	6	8	39	G9410060	£6.00	£5.40
8.0	8	11	43	G9410080	£8.29	£7.46
10.0	10	13	50	G9410100	£12.01	£10.81
12.0	12	15	55	G9410120	£14.42	£12.98
16.0	16	18	62	G9410160	£26.44	£23.80
20.0	20	22	75	G9410200	£42.06	£37.85

2 & 4 FLUTE EXTRA LONG LENGTH K2 COATED CARBIDE MILLING CUTTERS

Plain Shank 'Suitable for dry milling operations at high temperatures'



DIA	SHANK DIA	FLUTE LENGTH	OVERALL LENGTH	ORDER CODE 2 FLUTE	ORDER CODE 4 FLUTE	1-4 £ (EACH)	5+ £ (EACH)
3.0	3	20	60	G9452903	G9453903	£9.61	£8.65
4.0	4	20	60	G9452904	G9453904	£10.22	£9.20
5.0	5	25	75	G9452905	G9453905	£11.89	£10.70
6.0	6	30	75	G9452906	G9453906	£12.02	£10.82
8.0	8	30	75	G9452908	G9453908	£19.23	£17.31
10.0	10	40	100	G9452910	G9453910	£24.03	£21.63
12.0	12	45	100	G9452912	G9453912	£36.05	£32.45



2 & 4 FLUTE SHORT LENGTH CORNER RADIUS - K2 COATED CARBIDE

Plain Shank 'Suitable for dry milling operations at high temperatures'



DIA	RAD	SHANK DIA	LENGTH OF CUT	OVER-ALL LENGTH	2 FLUTE ORDER CODE	4 FLUTE ORDER CODE	1-4 £ (EACH)	5+ £ (EACH)
2	0.2	4	4	50	G9B82020	G9B84020	£7.57	£6.81
2	0.3	4	4	50	G9B82901	G9B84901	£7.57	£6.81
2	0.5	4	4	50	G9B82902	G9B84902	£7.57	£6.81
2.5	0.2	4	5	50	G9B82025	G9B84025	£7.57	£6.81
2.5	0.3	4	5	50	G9B82903	G9B84903	£7.57	£6.81
2.5	0.5	4	5	50	G9B82904	G9B84904	£7.57	£6.81
3	0.2	4	6	50	G9B82030	G9B84030	£7.57	£6.81
3	0.3	4	6	50	G9B82905	G9B84905	£7.57	£6.81
3	0.5	4	6	50	G9B82906	G9B84906	£7.57	£6.81
3	1	4	6	50	G9B82907	G9B84907	£7.57	£6.81
4	0.2	4	8	50	G9B82040	G9B84040	£7.57	£6.81
4	0.3	4	8	50	G9B82908	G9B84908	£7.57	£6.81
4	0.5	4	8	50	G9B82909	G9B84909	£7.57	£6.81
4	1	4	8	50	G9B82910	G9B84910	£7.57	£6.81
5	0.2	6	10	50	G9B82050	G9B84050	£11.26	£10.13
5	0.3	6	10	50	G9B82911	G9B84911	£11.26	£10.13
5	0.5	6	10	50	G9B82912	G9B84912	£11.26	£10.13
5	1	6	10	50	G9B82913	G9B84913	£11.26	£10.13
6	0.2	6	12	50	G9B82060	G9B84060	£11.26	£10.13
6	0.3	6	12	50	G9B82914	G9B84914	£11.26	£10.13
6	0.5	6	12	50	G9B82915	G9B84915	£11.26	£10.13
6	1	6	12	50	G9B82916	G9B84916	£11.26	£10.13
8	0.5	8	16	60	G9B82080	G9B84080	£13.74	£12.37
8	1	8	16	60	G9B82917	G9B84917	£13.74	£12.37
8	1.5	8	16	60	G9B82918	G9B84918	£14.41	£12.97
8	2	8	16	60	G9B82919	G9B84919	£14.41	£12.97
8	2.5	8	16	60	G9B82920	G9B84920	£14.41	£12.97
10	0.5	10	20	75	G9B82100	G9B84100	£20.90	£18.81
10	1	10	20	75	G9B82921	G9B84921	£20.90	£18.81
10	1.5	10	20	75	G9B82922	G9B84922	£21.92	£19.73
10	2	10	20	75	G9B82923	G9B84923	£21.92	£19.73
12	0.5	12	24	75	G9B82120	G9B84120	£29.29	£26.36
12	1	12	24	75	G9B82925	G9B84925	£29.29	£26.36
12	1.5	12	24	75	G9B82926	G9B84926	£30.71	£27.64
12	2	12	24	75	G9B82927	G9B84927	£30.71	£27.64



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2 & 4 FLUTE BALL NOSE STANDARD LENGTH K2 COATED CARBIDE

Plain Shank (Metric) 'Suitable for dry milling operations at high temperatures'



DIA	SHANK DIA	FLUTE LENGTH	OVERALL LENGTH	ORDER CODE 2 FLUTE	ORDER CODE 4 FLUTE	1-4 £ (EACH)	5+ £ (EACH)
2.0	6	4	48	G9624020	G9634020	£7.48	£6.73
3.0	6	4	48	G9624030	G9634030	£7.48	£6.73
4.0	6	6	50	G9624040	G9634040	£8.25	£7.43
5.0	6	7	51	G9624050	G9634050	£8.25	£7.43
6.0	6	7	51	G9624060	G9634060	£8.55	£7.70
8.0	8	9	59	G9624080	G9634080	£13.95	£12.56
10.0	10	10	60	G9624100	G9634100	£21.55	£19.40
12.0	12	14	71	G9624120	G9634120	£27.89	£25.10
16.0	16	16	76	G9624160	G9634160	£44.37	£39.93
20.0	20	20	82	G9624200	G9634200	£67.19	£60.47